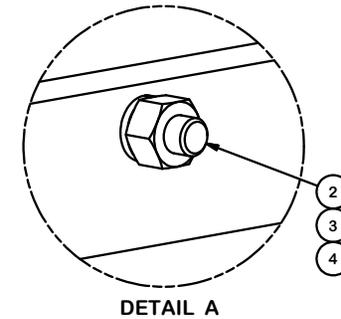
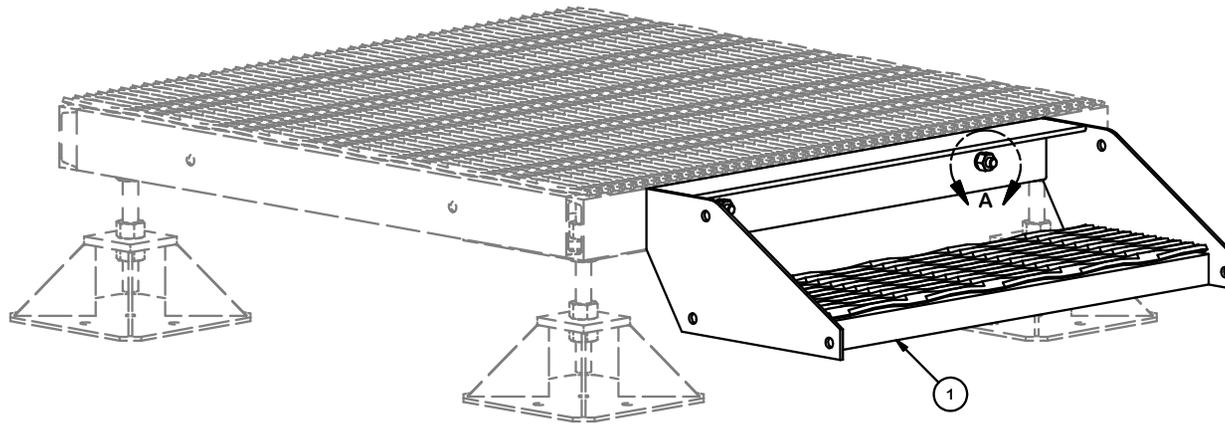


NOTE:
 PLATFORM AND FOOTPADS ARE NOT INCLUDED
 MOUNTS DIRECTLY TO THE PLATFORM. WILL NOT
 WORK WITH THE MOPEN-4, OR HANDRAILS.

PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	1	X-MSNH	MODULAR STEP NO HANDRAIL		81.15	81.15
2	2	G58134	5/8" x 1-3/4" HDG BOLT	1 3/4 in	0.27	0.54
3	2	G58LW	5/8" HDG LOCKWASHER		0.03	0.05
4	2	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	0.26
					TOTAL WT. #	82.00

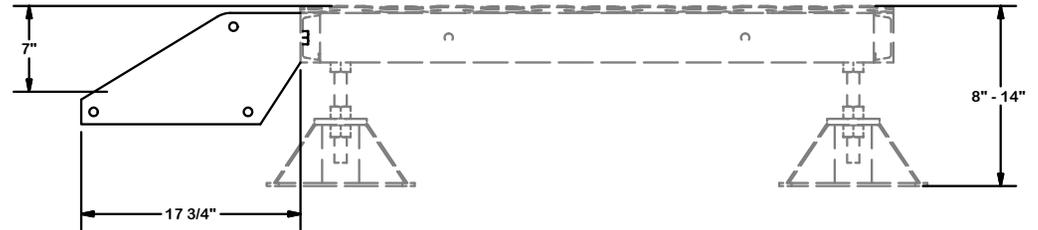
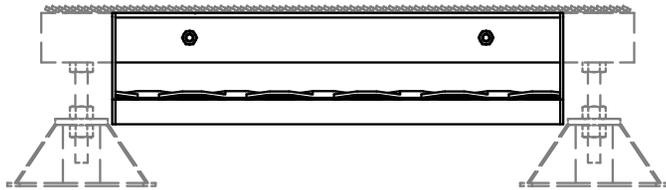
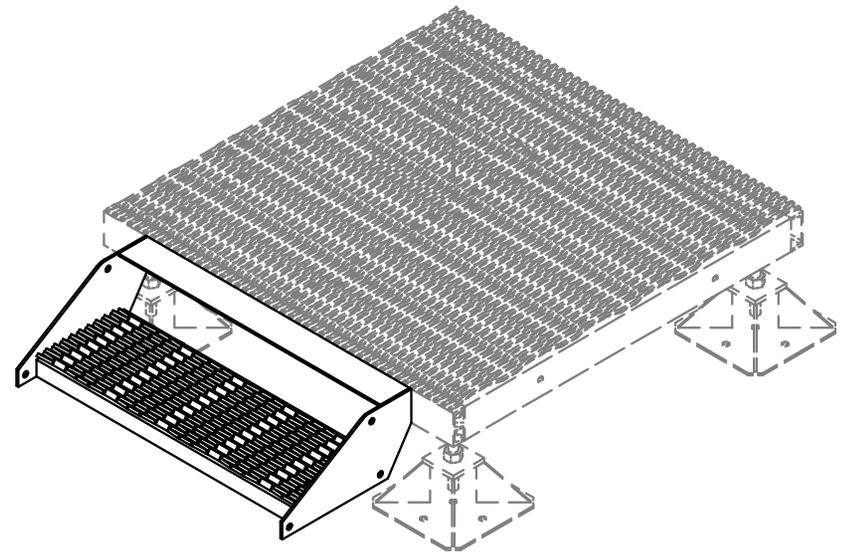


TOLERANCE NOTES
 TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030"$)
 DRILLED AND GAS CUT HOLES ($\pm 0.030"$) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES ($\pm 0.010"$) - NO CONING OF HOLES
 BENDS ARE $\pm 1/2$ DEGREE
 ALL OTHER MACHINING ($\pm 0.030"$)
 ALL OTHER ASSEMBLY ($\pm 0.060"$)

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT
 INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF
 VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION		ONE STAIR ASSEMBLY FOR DIRECT TO PLATFORM STAIRS	
CPD NO.	DRAWN BY	ENG. APPROVAL	
	CEK 5/18/2016		
CLASS	SUB	DRAWING USAGE	CHECKED BY
81	02	CUSTOMER	BMC 5/18/2016

 A valmont COMPANY	Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX
	Engineering Support Team: 1-888-753-7446
PART NO.	MSTEP-1LD
DWG. NO.	MSTEP-1LD



TOLERANCE NOTES

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DESCRIPTION
 ONE STAIR ASSEMBLY FOR
 DIRECT TO PLATFORM STAIRS



Engineering
 Support Team:
 1-888-753-7446

Locations:
 New York, NY
 Atlanta, GA
 Los Angeles, CA
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 Dallas, TX

CPD NO.	DRAWN BY CEK 5/18/2016	ENG. APPROVAL
CLASS 81	SUB 02	DRAWING USAGE CUSTOMER
	CHECKED BY BMC 5/18/2016	

PART NO. MSTEP-1LD	PAGE 2 OF 2
DWG. NO. MSTEP-1LD	